

[0027]           Dispensing means, such as tip insert or nozzle insert, hereinafter referred to as monolithic, single piece, insert 16 (as best seen in Fig. 8) is formed of a suitable plastic material and is shaped and configured to fit within the lower end 24b of tube member 14 with a conical external surface or main body portion 16a of the insert positioned within an inner conical nozzle surface or conical bore 24e defined within the lower end 24b of the tube member with an outwardly extending annular flange or upper flange portion 16b of the insert seating on an inwardly extending annular shoulder 24d defined by the tube member at the intersection of the main body portion of the tube member and the lower end 24b of the tube member.